

CNC DEPARTMENT



CNC Lathes

#20	Haas SL-10 with 1.75" Bar feed	11.0" max cut diameter x 20" long
#25	Ganesh Cyclone 326GTS Bar feed	1.5" max cut diameter x 6" long
#32	Haas ST-30 W/ Live tools	21.0" max cut diameter x 26" long
#34	Haas ST-30	21.0" max cut diameter x 26" long
#40	Okuma Captain Sub Spindle Live Tools	11.0" max cut diameter x 20" long
#45	Hyundai SKT-21LM Bar feed Live Tools	13.8" max cut diameter x 16" long
#46	Hyundai L280 Live Tools	21.0" max cut diameter x 40" long
#50	Okuma Captain L370 Live Tools	13.7" max cut diameter x 20" long
#75	Haas SL-30 with 3" Bar feed	17.0" max cut diameter x 34" long

CNC Lathe Cells

#10	Okuma Captain L370 W/ Live tools with 2.75" Bar feed	13.7" max cut diameter x 20" long
#15A	Haas GT-20	6.0" max cut diameter x 12" long
#15B	Haas GT-20	6.0" max cut diameter x 12" long
#35	Haas SL-20 with 1.75" Bar feed	10.3" max cut diameter x 20" long
#17	Haas GT-10	6.0" max cut diameter x 12" long

CNC Vertical Turning Center

#400	Hyundai Kia SKT-V8R/M VTL Live tooling 24" Chuck	31.5" turn x 31.5" long
#450	Hyundai Kia SKT-V8R/M VTL Live tooling 24" Chuck	31.5" turn x 31.5" long

CNC Vertical Machine Center

#100	Okuma MC-V4020 6 Parlec Hydraulic Double Station Vises	40" x 20" table
#105	Okuma MC-V4020 6 Parlec Hydraulic Double Station Vises	40" x 20" table
#160	HAAS VF-4 HRT210 Auto Indexer with Tail Stock	50" x 20" table

CNC Horizontal Machine Center

#200	Hyundai Kia HS500 Twin Pallets, Tombstones, Vises and Fixtures	33.5" x 27.6" table
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High Speed Drilling & Tapping Machines

#90	Hyundai SPT-V30TD	35" x 24" Dual Tables
#95	Hyundai SPT-V30TD	35" x 24" Dual Tables
#98	Hyundai SPT-V30TD	35" x 24" Dual Tables

Secondary Equipment

Daito RCA 100 Carbide Auto Load Cold Saw	¾" to 4" Diameter
Daito G260W CNC Auto Load Saw	10" max Diameter
Amada HA250W CNC Auto Load Saw	10" max Diameter
Hydro Mech Cold Saw	10" max Diameter
(2) Flex – Arm S-36 Tapping Machine	
(2) Kwikmark Programmable Marking Systems	
Mitutoyo Optical Comparator	
Mitutoyo Crysta-Plus M7106 CMM	
Faro Arm CMM	
Cimco Wireless DNC System	
Feature Cam Programming Software and AutoCad	



810 Schoenhaar Drive • West Bend, WI 53090
Phone: 1-800-254-0873 or 262-338-0700 • Fax: 1-800-401-7101
www.matenaer.com

